# EKPO Fuel Cell Technologies GmbH

www.ekpo-fuelcell.com

EKPO develops and produces fuel cell stacks in large series. The company is backed by a strong duo: The joint venture was founded in 2020 by automotive suppliers ElringKlinger and OPmobility. As a component and system supplier, EKPO manufactures solutions for all types of vehicles. Whether on the road, rail, water or off-road – EKPO fuel cells power every engine emission-free.

**INDUSTRY**
Mechanical engineering

**NUMBER OF EMPLOYEES**
Approx. 220

**SITE**
Dettingen an der Erms (Germany)

**TRUMPF PRODUCTS**

- TruFiber
- TruDisk
- TruLaser Cell
- TruMark
- TruMark Station

**APPLICATIONS**

- Laser welding
- Laser cutting
- Laser marking

## Challenges

Bipolar plates are the heart of every fuel cell: They connect, distribute, conduct and cool. Bipolar plates consist of two very thin metal plates that are welded together. On it are micro-fine channels – the so-called flow field – through which hydrogen and oxygen later flow. A coolant circulates between the two plates. The chemical reaction in the fuel cell can only function safely and reliably if the connection is absolutely gas-tight. "If just one weld seam is leaking, the entire stack is unusable," says Arno Bayer, Head of Industrial Engineering Joining at EKPO. With up to 400 panels per stack, every single seam counts – also because a defect cannot be repaired afterwards.



"The bipolar plate may be a mass-produced product, but it demands the highest precision. And this is exactly what the TruFiber delivers."

**ARNO BAYER**
HEAD OF INDUSTRIAL ENGINEERING JOINING AT EKPO

**Solutions**

EKPO was looking for a laser welding solution that was precise, fast and reliable. "It was clear to us that we needed a laser that not only works extremely precisely, but can also do so reliably under industrial conditions – and the TruFiber can do that," says Bayer. EKPO was particularly impressed by the combination of outstanding beam quality and high process reliability. "There is a lot of know-how in bipolar plates. At the same time, they are also pure mass products, because we need up to 400 of them per fuel cell. And we have weld seams of up to three meters per panel." EKPO produces around 10,000 stacks a year. The fiber laser at the Dettingen site therefore has to draw around 12,000 kilometers of weld seams every year - a boat trip from Hamburg to New York and back again.

**Implementation**

In EKPO's automated production line, the laser beam joins the two sides of the bipolar plate to form a gas-tight unit – with weld seams no wider than 0.2 millimeters. In doing so, EKPO moves close to the so-called humping speed limit, at which, for physical reasons, unwanted, bead-like protruding parts appear in the seam. No problem for the fiber laser. It delivers consistently high-quality results, so that the reject rate is well below one percent. The welding process is followed by a demanding conductivity and leak test at up to two bar pressure. If the weld seams hold, the bipolar plate is ready for the stack.







**Forecast**

"We can see that the demand for fuel cells with high performance combined with higher efficiency and a longer service life is increasing," says Bayer. "Marine and rail applications, heavy-duty trucks on the road and construction site vehicles are all on the rise." EKPO is responding to this trend with its new NM20 stack. This achieves electrical outputs of up to 400 kilowatts and makes fuel cell technology competitive in other areas.

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