PRIDE OF BHARAT

New

TruBend Series 1000 Basic Edition

01

Simple operation

The TruBend 1000 Basic Edition is equipped with its very own TRUMPF control system, which enables simple and fast numerical and graphical programming. Meaning you can program faster than ever before.

03

Precision bending

The 4-axis backgauge ensures correct sheet positioning with high reproducibility and allows easy bending of complex parts.

02

Simple and convenient machine setup

The automatic tool clamp allows for quick tool changes.

04

Part of the TRUMPF family

Embedded in the TRUMPF Eco System, the BendGuard Basic provides optimum safety. And the TRUMPF Remote Service provides high machine availability.

Pictures are to be understood as an example and may show machine options as well.

TRUMPF

Intuitive reliable machine | Proudly Manufactured in INDIA

The TruBend Series 1000 Basic Edition combines TRUMPF quality with an attractive price and performance ratio, making it an economical entry into the TRUMPF bending world. Fast setup, easy and smooth operation with minimal downtime maximize your return on investment.

"RA" control

The "Right Angle" (RA) control is a machine control developed by the TRUMPF Group that enables intuitive and efficient machine operation.

Automatic tool clamping

The automatic tool clamp allows you to change bending tools quickly and easily, reducing your setup times.

4-axis backgauge

The 4-axis backgauge with high reproducibility ensures correct sheet positioning for consistent flange lengths.

Mechanical crowning

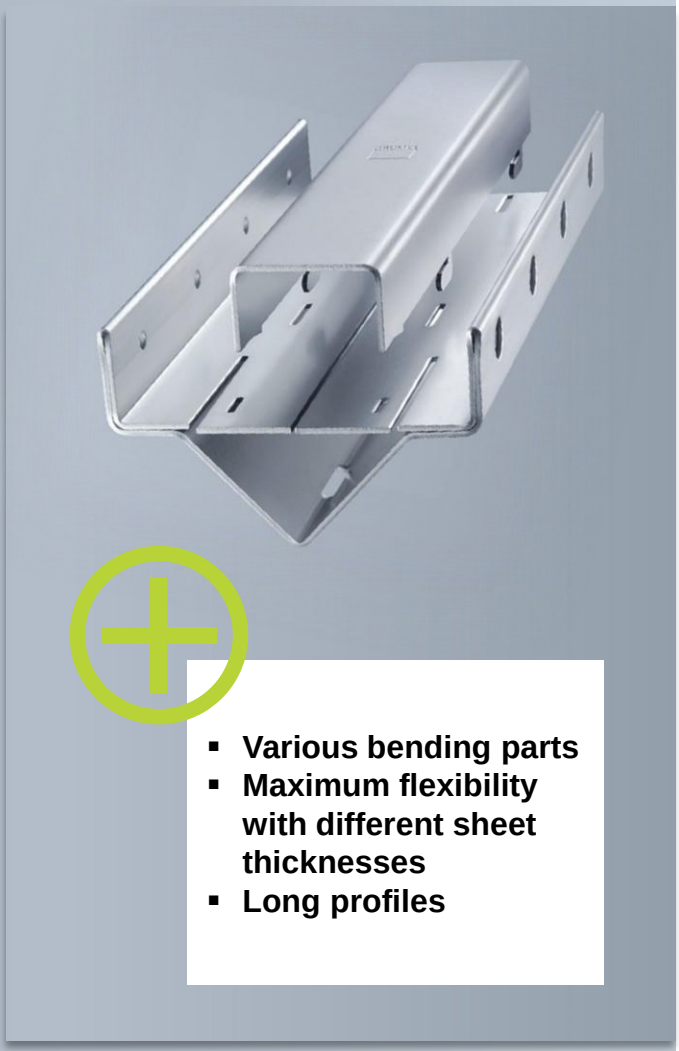
The mechanical wedge crowning compensates for deflection and ensures consistent angular accuracy over the entire bending length.

BendGuard Basic

The BendGuard Basic combines maximum press beam rapid speeds with optimum safety.

Machine body and press beam

Computer-aided calculation of the machine components and the use of high-quality materials reduce deformations resulting from the production process. The result: higher part precision.



- **Various bending parts**
- **Maximum flexibility with different sheet thicknesses**
- **Long profiles**

Technical data						
Model		**TruBend 1060**	**TruBend 1100**	**TruBend 1150**	**TruBend 1225**	**TruBend 1320**
Bending Force	kN	600	1000	1500	2250	3200
Bending length	mm	2050	3100	3100	4100	4100
Max. open height	mm	575	575	575	575	680
Speed (AC motor)						
Fast close Y Axis	mm/s	180	220	180	170	120
Slow clise Y Axis	mm/s	18	14	11	10	9
Open Y Axis	mm/s	180	170	150	140	110

Subject to alteration: Only specifications in our offer and order confirmation are binding.

TRUMPF (India) Private Limited
Pune · Maharashtra, India · Telephone: +91 (20) 667-59800
E-Mail marketing@in.trumpf.com · Homepage www.trumpf.com
TIN271gu_ex 25.12.2025