

Pictures are to be understood as an example and may show machine options as well.



Intuitive reliable machine

The TruBend Series 1000 Basic Edition combines TRUMPF quality with an attractive price and performance ratio, making it an economical entry into the TRUMPF bending world. Fast setup, easy and smooth operation with minimal downtime maximize your return on investment. The TruBend Series 1000 Basic Edition is available in three defined models - Core/ Classic/ Comfort model.

"RA" control

The "Right Angle" (RA) control is a machine control system developed within the TRUMPF Group that enables intuitive and efficient operation.

Automatic clamping system

Automatic tool clamping allows you to change bending tools quickly and easily, reducing your setup times.

4-axis backgauge

The 4-axis backgauge with high repeatability ensures the correct positioning of the sheet with constant leg lengths.

Mechanical crowning

The mechanical wedge crowning compensates for deflection and ensures continuous angular accuracy over the entire bending length.

BendGuard Basic

The BendGuard Basic combines the highest press beam speeds with optimum safety.

Machine body and press beam

Computer-aided calculation of the machine components and the use of high-quality materials reduce deformations in the process. This guarantees high part accuracy.



- Various bending parts
- **Maximum flexibility** with different sheet thicknesses
- Long profiles

Technical data						
Model		TruBend 1060	TruBend 1100	TruBend 1150	TruBend 1225	TruBend 1320
Bending Force	kN	600	1000	1500	2250	3200
Bending length	mm	2050	3100	3100	4100	4100
Max. open height	mm	575	575	575	575	680
Speed (AC motor)						
Fast close Y Axis	mm/s	180	220	180	170	120
Slow clise Y Axis	mm/s	18	14	11	10	9
Open Y Axis	mm/s	180	170	150	140	110



Subject to alteration: Only specifications in our offer and order confirmation are binding.