



TruPunch 1000 Prime Edition

Technical data



TruPunch 1000 Prime Edition medium format

DIMENSIONS

WIDTH	6550 mm ¹
DEPTH	7144 mm ¹
HEIGHT	2155 mm ¹

MAXIMUM STROKE RATE

PUNCHING (E = 1 MM)	600 1/min
MARKING	1300 1/min

WORKING RANGE

PUNCHING MODE, X AXIS	2500 mm
PUNCHING MODE, Y AXIS	1250 mm
MAXIMUM SHEET THICKNESS	6.4 mm
MAXIMUM WORKPIECE WEIGHT	150 kg
MAXIMUM PUNCHING FORCE	165 kN

TOOLS

MULTITOOL TOOL CHANGING TIME	2.4 s
NUMBER OF TOOLS/CLAMPS	18 pieces / 2 pieces

PART REMOVAL

MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING	180 mm x 180 mm
MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING (WITH MOVING TABLE)	180 mm x 500 mm
MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE)	460 mm x 500 mm

CONSUMPTION VALUES

AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	4.3 kW

Subject to changes. The information in our offer and our order confirmation is definitive.

Footnotes

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.