



TruPunch 1000 (S19)

Technical data



TruPunch 1000 (S19)

Punching machines

Technical data

	TruPunch 1000 (S19) medium format	TruPunch 1000 (S19) large format
DIMENSIONS		
WIDTH	6282 mm ¹	7644 mm
DEPTH	6548 mm ¹	7666 mm
HEIGHT	1990 mm ¹	2195 mm
MAX. STROKE RATE		
PUNCHING (E = 1 MM)	600 RPM	600 RPM
MARKING	1000 RPM	1000 RPM
WORKING RANGE		
PUNCHING MODE, X AXIS	2500 mm	3000 mm
PUNCHING MODE, Y AXIS	1250 mm	1550 mm
MAX. SHEET THICKNESS	6.4 mm	6.4 mm
MAX. WORKPIECE WEIGHT	150 kg	230 kg
MAX. PUNCHING FORCE	165 kN	165 kN
TOOLS		
MULTITOOL TOOL CHANGING TIME	2.4 sec	2.4 sec
NUMBER OF TOOLS/CLAMPS	18 Pieces / 2 Pieces	21 Pieces / 3 Pieces
PART REMOVAL		
MAX. PART SIZE, PART REMOVAL FLAP, PUNCHES	400 mm x 600 mm	400 mm x 600 mm
MAX. PART SIZE - FIXED PUNCHING CHUTE (WITH MOVING TABLE)	180 mm x 180 mm	180 mm x 180 mm
CONSUMPTION VALUES		

Subject to changes. The details in our offer and order confirmation are definitive.



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AVERAGE POWER CONSUMPTION OF ACTIVE AUTO-SHUTDOWN	0.3 kW	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	3.5 kW	3.5 kW

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Footnotes

1 – The dimensions are approximate; the dimensions specified in the installation plan are valid.