



TruPunch 1000 (S19)

Technical data



TruPunch 1000 (S19)

Punching machines

Technical data

| | TruPunch 1000 (S19) medium format | TruPunch 1000 (S19) large format |
|---|--|---|
| DIMENSIONS | | |
| WIDTH | 6282 mm ¹ | 7644 mm |
| DEPTH | 6548 mm ¹ | 7666 mm |
| HEIGHT | 1990 mm ¹ | 2195 mm |
| MAX. STROKE RATE | | |
| PUNCHING (E = 1 MM) | 600 RPM | 600 RPM |
| MARKING | 1000 RPM | 1000 RPM |
| WORKING RANGE | | |
| PUNCHING MODE, X AXIS | 2500 mm | 3000 mm |
| PUNCHING MODE, Y AXIS | 1250 mm | 1550 mm |
| MAX. SHEET THICKNESS | 6.4 mm | 6.4 mm |
| MAX. WORKPIECE WEIGHT | 150 kg | 230 kg |
| MAX. PUNCHING FORCE | 165 kN | 165 kN |
| TOOLS | | |
| MULTITOOL TOOL CHANGING TIME | 2.4 sec | 2.4 sec |
| NUMBER OF TOOLS/CLAMPS | 18 Pieces / 2 Pieces | 21 Pieces / 3 Pieces |
| PART REMOVAL | | |
| MAX. PART SIZE, PART REMOVAL FLAP, PUNCHES | 400 mm x 600 mm | 400 mm x 600 mm |
| MAX. PART SIZE – FIXED PUNCHING CHUTE (WITH MOVING TABLE) | 180 mm x 180 mm | 180 mm x 180 mm |
| CONSUMPTION VALUES | | |
| AVERAGE POWER CONSUMPTION OF ACTIVE AUTO-SHUTDOWN | 0.3 kW | 0.3 kW |

Subject to changes. The details in our offer and order confirmation are definitive.



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AVERAGE POWER INPUT IN
PRODUCTION

3.5 kW

3.5 kW

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Footnotes

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.