



TruPunch 5000

Technical data

**TruPunch 5000 large
format****TruPunch 5000
medium format****DIMENSIONS**

| | | |
|--------|----------------------|----------------------|
| WIDTH | 7610 mm ¹ | 6540 mm ¹ |
| DEPTH | 8171 mm ¹ | 7395 mm ¹ |
| HEIGHT | 2072 mm ¹ | 2072 mm ¹ |

MAXIMUM STROKE RATE

| | | |
|---------------------|------------|------------|
| PUNCHING (E = 1 MM) | 1350 1/min | 1600 1/min |
| MARKING | 3000 1/min | 3000 1/min |

WORKING RANGE

| | | |
|--------------------------|---------|---------|
| PUNCHING MODE, X AXIS | 3050 mm | 2500 mm |
| PUNCHING MODE, Y AXIS | 1550 mm | 1250 mm |
| MAXIMUM SHEET THICKNESS | 8 mm | 8 mm |
| MAXIMUM WORKPIECE WEIGHT | 280 kg | 200 kg |
| MAXIMUM PUNCHING FORCE | 220 kN | 220 kN |

TOOLS

| | | |
|-------------------------|----------------------|----------------------|
| MULTITOOL CHANGING TIME | 0.3 s | 0.3 s |
| NUMBER OF TOOLS/CLAMPS | 21 pieces / 4 pieces | 18 pieces / 3 pieces |

PART REMOVAL

| | | |
|--|-----------------|-----------------|
| MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING | 500 mm x 500 mm | 500 mm x 500 mm |
| MAXIMUM PART SIZE – FIXED PUNCHING CHUTE (WITH MOVING TABLE) | 80 mm x 50 mm | 80 mm x 50 mm |

CONSUMPTION VALUES

| | | |
|--|--------|--------|
| AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN | 0.5 kW | 0.5 kW |
| AVERAGE POWER INPUT IN PRODUCTION | 9.5 kW | 9.5 kW |

Subject to changes. The information in our offer and our order confirmation is definitive.

Footnotes

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.