



TruPunch 3000

Technical data

**TruPunch 3000
medium format****TruPunch 3000 large
format****DIMENSIONS**

| | | |
|--------|---------|---------|
| WIDTH | 6282 mm | 7644 mm |
| DEPTH | 6548 mm | 7666 mm |
| HEIGHT | 1990 mm | 2195 mm |

MAXIMUM STROKE RATE

| | | |
|---------------------|------------|------------|
| PUNCHING (E = 1 MM) | 800 1/min | 690 1/min |
| MARKING | 1000 1/min | 1000 1/min |

WORKING RANGE

| | | |
|--------------------------|---------|---------|
| PUNCHING MODE, X AXIS | 2500 mm | 3000 mm |
| PUNCHING MODE, Y AXIS | 1250 mm | 1550 mm |
| MAXIMUM SHEET THICKNESS | 6.4 mm | 6.4 mm |
| MAXIMUM WORKPIECE WEIGHT | 150 kg | 230 kg |
| MAXIMUM PUNCHING FORCE | 180 kN | 180 kN |

TOOLS

| | | |
|------------------------------|----------------------|----------------------|
| MULTITOOL TOOL CHANGING TIME | 0.5 s | 0.5 s |
| NUMBER OF TOOLS/CLAMPS | 18 pieces / 2 pieces | 21 pieces / 3 pieces |

PART REMOVAL

| | | |
|--|-----------------|-----------------|
| MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING | 400 mm x 600 mm | 400 mm x 600 mm |
| MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE) | 180 mm x 180 mm | 180 mm x 180 mm |

CONSUMPTION VALUES

| | | |
|---|--------|--------|
| AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN | 0.3 kW | 0.3 kW |
| AVERAGE POWER INPUT IN PRODUCTION | 3.5 kW | 3.5 kW |

Subject to changes. The details in our offer and order confirmation are definitive.