



TruMatic 3000 fiber

Technical data

**TruMatic 3000 fiber
medium format****TruMatic 3000 fiber
large format****DIMENSIONS**

WIDTH	6935 mm	8082 mm
DEPTH	6281 mm	7780 mm
HEIGHT	2330 mm	2330 mm

MAXIMUM STROKE RATE

PUNCHING (E = 1 MM)	800 1/min	690 1/min
MARKING	1000 1/min	1000 1/min

WORKING RANGE

PUNCHING MODE, X AXIS	2500 mm	3000 mm
PUNCHING MODE, Y AXIS	1250 mm	1550 mm
LASER OPERATION, X AXIS	2500 mm	3000 mm
LASER OPERATION, Y AXIS	1250 mm	1550 mm
COMBINED OPERATION, X AXIS	2535 mm	2535 mm
COMBINED OPERATION, Y AXIS	1250 mm	1550 mm
MAXIMUM SHEET THICKNESS	6.4 mm	6.4 mm
MAXIMUM WORKPIECE WEIGHT	150 kg	230 kg
MAXIMUM PUNCHING FORCE	180 kN	180 kN

TOOLS

MULTITOOL TOOL CHANGING TIME	0.5 s	0.5 s
NUMBER OF TOOLS/CLAMPS	21 pieces / 3 pieces	21 pieces / 3 pieces

**LASER-SPECIFIC DATA - TRUDISK
3001**

MAXIMUM LASER POWER	3000 W	3000 W
MAXIMUM SHEET THICKNESS, MILD STEEL	6 mm	6 mm
MAXIMUM SHEET THICKNESS, STAINLESS STEEL	6 mm	6 mm
MAXIMUM SHEET THICKNESS, ALUMINUM	5 mm	5 mm
MAXIMUM SHEET THICKNESS, COPPER	6 mm	6 mm
MAXIMUM SHEET THICKNESS, BRASS	6 mm	6 mm

PART REMOVAL

MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE)	180 mm x 180 mm	180 mm x 180 mm
MAXIMUM PART SIZE, PART REMOVAL FLAP, LASER	400 mm x 600 mm	400 mm x 600 mm

CONSUMPTION VALUES

AVERAGE POWER INPUT IN PRODUCTION - TRUDISK 3001	8 kW	8 kW
AUTO-SHUTDOWN ACTIVE - TRUDISK 3001	0.6 kW	0.6 kW