



TruPunch 1000 (S05)

Technical data

**TruPunch 1000 (S05)
medium format****TruPunch 1000 (S05)
small format****DIMENSIONS**

WIDTH	6550 mm ¹	6000 mm ¹
DEPTH	7144 mm ¹	7144 mm ¹
HEIGHT	2155 mm ¹	2155 mm ¹

MAXIMUM STROKE RATE

PUNCHING (E = 1 MM)	600 1/min	600 1/min
MARKING	1300 1/min	1300 1/min

WORKING RANGE

PUNCHING MODE, X AXIS	2500 mm	2050 mm
PUNCHING MODE, Y AXIS	1250 mm	1250 mm
MAXIMUM SHEET THICKNESS	6.4 mm	6.4 mm
MAXIMUM WORKPIECE WEIGHT	150 kg	150 kg
MAXIMUM PUNCHING FORCE	165 kN	165 kN

TOOLS

MULTITOOL TOOL CHANGING TIME	2.4 s	2.4 s
NUMBER OF TOOLS/CLAMPS	18 pieces / 2 pieces	15 pieces / 2 pieces

PART REMOVAL

MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING	180 mm x 150 mm	180 mm x 150 mm
MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING (WITH MOVING TABLE)	180 mm x 500 mm	180 mm x 500 mm
MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE)	460 mm x 500 mm	460 mm x 500 mm

CONSUMPTION VALUES

AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN	0.3 kW	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	4.3 kW	4.3 kW

Footnotes

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.