



# TruPunch 2000

Technical data

## TruPunch 2000 medium format

### DIMENSIONS

WIDTH	6540 mm <sup>1</sup>
DEPTH	7237 mm <sup>1</sup>
HEIGHT	2155 mm <sup>1</sup>

### MAXIMUM STROKE RATE

PUNCHING (E = 1 MM)	900 1/min
MARKING	1600 1/min

### WORKING RANGE

PUNCHING MODE, X AXIS	2500 mm
PUNCHING MODE, Y AXIS	1250 mm
MAXIMUM SHEET THICKNESS	6.4 mm
MAXIMUM WORKPIECE WEIGHT	150 kg
MAXIMUM PUNCHING FORCE	165 kN

### TOOLS

MULTITOOL TOOL CHANGING TIME	2.4 s
NUMBER OF TOOLS/CLAMPS	18 pieces / 2 pieces

### PART REMOVAL

MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING	180 mm x 150 mm
MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING (WITH MOVING TABLE)	180 mm x 500 mm
MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE)	460 mm x 500 mm

### CONSUMPTION VALUES

AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	4.5 kW

Subject to changes. The details in our offer and order confirmation are definitive.

## Footnotes

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1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.