



TruPunch 3000

Technical data



**TruPunch 3000
medium format****TruPunch 3000 large
format****DIMENSIONS**

WIDTH	6282 mm	7644 mm
DEPTH	6548 mm	7666 mm
HEIGHT	2200 mm	2200 mm

MAXIMUM STROKE RATE

PUNCHING (E = 1 MM)	800 1/min	690 1/min
MARKING	1000 1/min	1000 1/min

WORKING RANGE

PUNCHING MODE, X AXIS	2500 mm	3000 mm
PUNCHING MODE, Y AXIS	1250 mm	1550 mm
MAXIMUM SHEET THICKNESS	6.4 mm	6.4 mm
MAXIMUM WORKPIECE WEIGHT	150 kg	230 kg
MAXIMUM PUNCHING FORCE	180 kN	180 kN

TOOLS

MULTITOOL CHANGING TIME	0.5 s	0.5 s
NUMBER OF TOOLS/CLAMPS	18 pieces / 2 pieces	21 pieces / 3 pieces

PART REMOVAL

MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING	400 mm x 600 mm	400 mm x 600 mm
MAXIMUM PART SIZE – FIXED PUNCHING CHUTE (WITH MOVING TABLE)	180 mm x 180 mm	180 mm x 180 mm

CONSUMPTION VALUES

AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN	0.5 kW	0.5 kW
AVERAGE POWER INPUT IN PRODUCTION	3.3 kW	3.3 kW