



TruPunch 1000 (S05)

Technical data

**TruPunch 1000 (S05)
medium format****TruPunch 1000 (S05)
small format****DIMENSIONS**

| | | |
|--------|----------------------|----------------------|
| WIDTH | 6550 mm ¹ | 6000 mm ¹ |
| DEPTH | 7144 mm ¹ | 7144 mm ¹ |
| HEIGHT | 2155 mm ¹ | 2155 mm ¹ |

MAXIMUM STROKE RATE

| | | |
|---------------------|------------|------------|
| PUNCHING (E = 1 MM) | 600 1/min | 600 1/min |
| MARKING | 1300 1/min | 1300 1/min |

WORKING RANGE

| | | |
|--------------------------|---------|---------|
| PUNCHING MODE, X AXIS | 2500 mm | 2050 mm |
| PUNCHING MODE, Y AXIS | 1250 mm | 1250 mm |
| MAXIMUM SHEET THICKNESS | 6.4 mm | 6.4 mm |
| MAXIMUM WORKPIECE WEIGHT | 150 kg | 150 kg |
| MAXIMUM PUNCHING FORCE | 165 kN | 165 kN |

TOOLS

| | | |
|------------------------------|----------------------|----------------------|
| MULTITOOL TOOL CHANGING TIME | 2.4 s | 2.4 s |
| NUMBER OF TOOLS/CLAMPS | 18 pieces / 2 pieces | 15 pieces / 2 pieces |

PART REMOVAL

| | | |
|--|-----------------|-----------------|
| MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING | 180 mm x 150 mm | 180 mm x 150 mm |
| MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING (WITH MOVING TABLE) | 180 mm x 500 mm | 180 mm x 500 mm |
| MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE) | 460 mm x 500 mm | 460 mm x 500 mm |

CONSUMPTION VALUES

| | | |
|---|--------|--------|
| AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN | 0.3 kW | 0.3 kW |
| AVERAGE POWER INPUT IN PRODUCTION | 4.3 kW | 4.3 kW |

Subject to changes. The details in our offer and order confirmation are definitive.

Footnotes

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.