



TruPunch 1000 (S05)

Technical data

**TruPunch 1000 (S05)
small format****TruPunch 1000 (S05)
medium format****DIMENSIONS**

WIDTH	6000 mm ¹	6550 mm ¹
DEPTH	7144 mm ¹	7144 mm ¹
HEIGHT	2155 mm ¹	2155 mm ¹

MAX. STROKE RATE

PUNCHING (E = 1 MM)	600 RPM	600 RPM
MARKING	1300 RPM	1300 RPM

WORKING RANGE

PUNCHING MODE, X AXIS	2050 mm	2500 mm
PUNCHING MODE, Y AXIS	1250 mm	1250 mm
MAX. SHEET THICKNESS	6.4 mm	6.4 mm
MAX. WORKPIECE WEIGHT	150 kg	150 kg
MAX. PUNCHING FORCE	165 kN	165 kN

TOOLS

MULTITOOL TOOL CHANGING TIME	2.4 sec	2.4 sec
NUMBER OF TOOLS/CLAMPS	15 Pieces / 2 Pieces	18 Pieces / 2 Pieces

PART REMOVAL

MAX. PART SIZE, PART REMOVAL FLAP, PUNCHES	180 mm x 150 mm	180 mm x 150 mm
MAX. PART SIZE - PUNCHING PART REMOVAL FLAP (WITH MOVING TABLE)	180 mm x 500 mm	180 mm x 500 mm
MAX. PART SIZE – FIXED PUNCHING CHUTE (WITH MOVING TABLE)	460 mm x 500 mm	460 mm x 500 mm

CONSUMPTION VALUES

AVERAGE POWER CONSUMPTION OF ACTIVE AUTO-SHUTDOWN	0.3 kW	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	4.3 kW	4.3 kW

Subject to changes. The information in our offer and our order confirmation is definitive.

Footnotes

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.