



# TruPunch 1000 (S05)

Technical data

**TruPunch 1000 (S05)  
small format****TruPunch 1000 (S05)  
medium format****DIMENSIONS**

WIDTH	6000 mm <sup>1</sup>	6550 mm <sup>1</sup>
DEPTH	7144 mm <sup>1</sup>	7144 mm <sup>1</sup>
HEIGHT	2155 mm <sup>1</sup>	2155 mm <sup>1</sup>

**MAX. STROKE RATE**

PUNCHING (E = 1 MM)	600 RPM	600 RPM
MARKING	1300 RPM	1300 RPM

**WORKING RANGE**

PUNCHING MODE, X AXIS	2050 mm	2500 mm
PUNCHING MODE, Y AXIS	1250 mm	1250 mm
MAX. SHEET THICKNESS	6.4 mm	6.4 mm
MAX. WORKPIECE WEIGHT	150 kg	150 kg
MAX. PUNCHING FORCE	165 kN	165 kN

**TOOLS**

MULTITOOL TOOL CHANGING TIME	2.4 sec	2.4 sec
NUMBER OF TOOLS/CLAMPS	15 Pieces / 2 Pieces	18 Pieces / 2 Pieces

**PART REMOVAL**

MAX. PART SIZE, PART REMOVAL FLAP, PUNCHES	180 mm x 150 mm	180 mm x 150 mm
MAX. PART SIZE - PUNCHING PART REMOVAL FLAP (WITH MOVING TABLE)	180 mm x 500 mm	180 mm x 500 mm
MAX. PART SIZE – FIXED PUNCHING CHUTE (WITH MOVING TABLE)	460 mm x 500 mm	460 mm x 500 mm

**CONSUMPTION VALUES**

AVERAGE POWER CONSUMPTION OF ACTIVE AUTO-SHUTDOWN	0.3 kW	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	4.3 kW	4.3 kW

Subject to changes. The information in our offer and our order confirmation is definitive.

## Footnotes

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1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.