



TruPunch 2000

Technical data



TruPunch 2000 medium format

DIMENSIONS

WIDTH	6540 mm ¹
DEPTH	7237 mm ¹
HEIGHT	2155 mm ¹

MAX. STROKE RATE

PUNCHING (E = 1 MM)	900 RPM
MARKING	1600 RPM

WORKING RANGE

PUNCHING MODE, X AXIS	2500 mm
PUNCHING MODE, Y AXIS	1250 mm
MAX. SHEET THICKNESS	6.4 mm
MAX. WORKPIECE WEIGHT	150 kg
MAX. PUNCHING FORCE	165 kN

TOOLS

MULTITOOL TOOL CHANGING TIME	2.4 sec
NUMBER OF TOOLS/CLAMPS	18 Pieces / 2 Pieces

PART REMOVAL

MAX. PART SIZE, PART REMOVAL FLAP, PUNCHES	180 mm x 150 mm
MAX. PART SIZE - PUNCHING PART REMOVAL FLAP (WITH MOVING TABLE)	180 mm x 500 mm
MAX. PART SIZE – FIXED PUNCHING CHUTE (WITH MOVING TABLE)	460 mm x 500 mm

CONSUMPTION VALUES

AVERAGE POWER CONSUMPTION OF ACTIVE AUTO-SHUTDOWN	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	4.5 kW

Footnotes

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.