



# TruPunch 2000

Technical data



## TruPunch 2000 medium format

### DIMENSIONS

WIDTH	6540 mm <sup>1</sup>
DEPTH	7237 mm <sup>1</sup>
HEIGHT	2155 mm <sup>1</sup>

### MAX. STROKE RATE

PUNCHING (E = 1 MM)	900 RPM
MARKING	1600 RPM

### WORKING RANGE

PUNCHING MODE, X AXIS	2500 mm
PUNCHING MODE, Y AXIS	1250 mm
MAX. SHEET THICKNESS	6.4 mm
MAX. WORKPIECE WEIGHT	150 kg
MAX. PUNCHING FORCE	165 kN

### TOOLS

MULTITOOL TOOL CHANGING TIME	2.4 sec
NUMBER OF TOOLS/CLAMPS	18 Pieces / 2 Pieces

### PART REMOVAL

MAX. PART SIZE, PART REMOVAL FLAP, PUNCHES	180 mm x 150 mm
MAX. PART SIZE - PUNCHING PART REMOVAL FLAP (WITH MOVING TABLE)	180 mm x 500 mm
MAX. PART SIZE – FIXED PUNCHING CHUTE (WITH MOVING TABLE)	460 mm x 500 mm

### CONSUMPTION VALUES

AVERAGE POWER CONSUMPTION OF ACTIVE AUTO-SHUTDOWN	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	4.5 kW

## Footnotes

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1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.