



# TruLaser Tube 5000

Technical data

# TruLaser Tube 5000

## ROUND TUBE

MAXIMUM OUTSIDE DIAMETER	152 mm
MAXIMUM OUTSIDE DIAMETER (OPTIONAL)	170 mm <sup>1</sup>

## RECTANGULAR PROFILE

MAXIMUM SIDE LENGTH AND OUTER CIRCLE DIAMETER	152 mm / 170 mm
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## MAXIMUM RAW MATERIAL LENGTH FOR AUTOMATIC LOADING

FOR LOADMASTER TUBE 6.5 M	6500 mm
FOR LOADMASTER TUBE 8.0 M	8000 mm <sup>2</sup>

## FINISHED PART LENGTH

FOR UNLOADING UNIT 3 M	3000 mm
FOR UNLOADING UNIT 3 M + 1.5 M	4500 mm <sup>2</sup>
FOR UNLOADING UNIT 6.5 M	6500 mm <sup>2</sup>
FOR UNLOADING UNIT 6.5 M + 1.5 M	8000 mm <sup>2</sup>

## WORKPIECE WEIGHT

MAXIMUM PATH WEIGHT (STANDARD/OPTIONAL)	20 kg/m / - kg/m
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## MAXIMUM RAW MATERIAL WEIGHT WITH AUTOMATIC LOADING

WITH LOADMASTER TUBE 6.5 M	130 kg
WITH LOADMASTER TUBE 8.0 M	160 kg

## LASER-SPECIFIC DATA - TRUFLOW 2000

MAXIMUM LASER POWER	2000 W
MAXIMUM MATERIAL THICKNESS, MILD STEEL	8 mm
MAXIMUM MATERIAL THICKNESS, STAINLESS STEEL	4 mm
MAXIMUM MATERIAL THICKNESS, ALUMINUM	3 mm

## LASER-SPECIFIC DATA - TRUFLOW 2700

MAXIMUM LASER POWER	2700 W
MAXIMUM MATERIAL THICKNESS, MILD STEEL	10 mm <sup>3</sup>
MAXIMUM MATERIAL THICKNESS, STAINLESS STEEL	5 mm
MAXIMUM MATERIAL THICKNESS, ALUMINUM	4 mm

## LASER-SPECIFIC DATA - TRUFLOW 3200

MAXIMUM LASER POWER	3200 W
MAXIMUM MATERIAL THICKNESS, MILD STEEL	10 mm <sup>3</sup>
MAXIMUM MATERIAL THICKNESS, STAINLESS STEEL	5 mm
MAXIMUM MATERIAL THICKNESS, ALUMINUM	4 mm

## CONSUMPTION VALUES - TRUFLOW 2000

AVERAGE POWER INPUT IN PRODUCTION	17.5 kW
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## CONSUMPTION VALUES - TRUFLOW 2700

AVERAGE POWER INPUT IN PRODUCTION	20 kW
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## TruLaser Tube 5000

### CONSUMPTION VALUES - TRUFLOW 3200

AVERAGE POWER INPUT IN PRODUCTION

24 kW

## Footnotes

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1 — Round tubes with a diameter of 152 mm to 170 mm can only be manually loaded.

2 — Value for extended versions (option)

3 — With PierceLine (option)