



# TruPunch 3000

Technical data



**TruPunch 3000  
medium format****TruPunch 3000 large  
format****DIMENSIONS**

WIDTH	6282 mm	7644 mm
DEPTH	6548 mm	7666 mm
HEIGHT	1990 mm	2195 mm

**MAXIMUM STROKE RATE**

PUNCHING (E = 1 MM)	800 1/min	690 1/min
MARKING	1000 1/min	1000 1/min

**WORKING RANGE**

PUNCHING MODE, X AXIS	2500 mm	3000 mm
PUNCHING MODE, Y AXIS	1250 mm	1550 mm
MAXIMUM SHEET THICKNESS	6.4 mm	6.4 mm
MAXIMUM WORKPIECE WEIGHT	150 kg	230 kg
MAXIMUM PUNCHING FORCE	180 kN	180 kN

**TOOLS**

MULTITOOL TOOL CHANGING TIME	0.5 s	0.5 s
NUMBER OF TOOLS/CLAMPS	18 pieces / 2 pieces	21 pieces / 3 pieces

**PART REMOVAL**

MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING	400 mm x 600 mm	400 mm x 600 mm
MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE)	180 mm x 180 mm	180 mm x 180 mm

**CONSUMPTION VALUES**

AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN	0.3 kW	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	3.5 kW	3.5 kW