



# TruBend Cell 5000

Technical data



**TruBend Cell 5130 + BendMaster (60)****TruBend Cell 5130 + BendMaster (150)****TruBend Cell 5170 + BendMaster (60)****MACHINE**

PRESS FORCE	1300 kN	1300 kN	1700 kN
BENDING LENGTH	3230 mm	3230 mm	4250 mm
WIDTH BETWEEN COLUMNS	2690 mm	2690 mm	3680 mm
USABLE OPEN HEIGHT	615 mm	615 mm	615 mm
THROAT DEPTH	420 mm	420 mm	420 mm

**SPEEDS**

Y RAPID TRAVERSE	220 mm/s	220 mm/s	220 mm/s
MAX. Y-ARBEITSGANG	10 mm/s	10 mm/s	10 mm/s

**BENDMASTER (60)**

MAXIMUM CARRYING CAPACITY	60 kg	-	60 kg
MAXIMUM SHEET WEIGHT	40 kg	-	40 kg
MAXIMUM BLANK DIMENSION	1000 mm x 2000 mm	-	1000 mm x 2000 mm
MINIMUM SHEET THICKNESS	0.7 mm	-	0.7 mm

**BENDMASTER (150)**

MAXIMUM CARRYING CAPACITY	-	150 kg	-
MAXIMUM SHEET WEIGHT	-	100 kg	-
MAXIMUM BLANK DIMENSION	-	3000 mm x 1500 mm	-
MINIMUM SHEET THICKNESS	-	0.7 mm	-

**DIMENSIONS AND WEIGHTS**

BENDMASTER WEIGHT	620 kg	784 kg	620 kg
WEIGHT OF BASIC MACHINE	11800 kg	11800 kg	17850 kg
TRUBEND MACHINE	3980 mm x 1900 mm x 2840 mm	3980 mm x 1900 mm x 2840 mm	4970 mm x 1900 mm x 3000 mm
FLOOR TRACK OF EACH 2000 MM ELEMENT	320 kg	320 kg	320 kg

**TruBend Cell 5170 + BendMaster (150)****TruBend Cell 5230 + BendMaster (60)****TruBend Cell 5230 + BendMaster (150)****MACHINE**

PRESS FORCE	1700 kN	2300 kN	2300 kN
BENDING LENGTH	4250 mm	4250 mm	4250 mm
WIDTH BETWEEN COLUMNS	3680 mm	3680 mm	3680 mm
USABLE OPEN HEIGHT	615 mm	615 mm	615 mm
THROAT DEPTH	420 mm	420 mm	420 mm

**SPEEDS**

Y RAPID TRAVERSE	220 mm/s	220 mm/s	220 mm/s
MAX. Y-ARBEITSGANG	10 mm/s	10 mm/s	10 mm/s

**BENDMASTER (60)**

MAXIMUM CARRYING CAPACITY	-	60 kg	-
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**TruBend Cell 5170 +  
BendMaster (150)****TruBend Cell 5230 +  
BendMaster (60)****TruBend Cell 5230 +  
BendMaster (150)**

MAXIMUM SHEET WEIGHT	-	40 kg	-
MAXIMUM BLANK DIMENSION	-	1000 mm x 2000 mm	-
MINIMUM SHEET THICKNESS	-	0.7 mm	-

**BENDMASTER (150)**

MAXIMUM CARRYING CAPACITY	150 kg	-	150 kg
MAXIMUM SHEET WEIGHT	100 kg	-	100 kg
MAXIMUM BLANK DIMENSION	3000 mm x 1500 mm	-	3000 mm x 1500 mm
MINIMUM SHEET THICKNESS	0.7 mm	-	0.7 mm

**DIMENSIONS AND WEIGHTS**

BENDMASTER WEIGHT	784 kg	620 kg	784 kg
WEIGHT OF BASIC MACHINE	17850 kg	19850 kg	19850 kg
TRUBEND MACHINE	4970 mm x 1900 mm x 3000 mm	5140 mm x 2055 mm x 3000 mm	5140 mm x 2055 mm x 3000 mm
FLOOR TRACK OF EACH 2000 MM ELEMENT	320 kg	320 kg	320 kg

**TruBend Cell 5320 +  
BendMaster (60)****TruBend Cell 5320 +  
BendMaster (150)****MACHINE**

PRESS FORCE	3200 kN	3200 kN
BENDING LENGTH	4420 mm	4420 mm
WIDTH BETWEEN COLUMNS	3680 mm	3680 mm
USABLE OPEN HEIGHT	615 mm	615 mm
THROAT DEPTH	420 mm	420 mm

**SPEEDS**

Y RAPID TRAVERSE	220 mm/s	220 mm/s
MAX. Y-ARBEITSGANG	10 mm/s	10 mm/s

**BENDMASTER (60)**

MAXIMUM CARRYING CAPACITY	60 kg	-
MAXIMUM SHEET WEIGHT	40 kg	-
MAXIMUM BLANK DIMENSION	1000 mm x 2000 mm	-
MINIMUM SHEET THICKNESS	0.7 mm	-

**BENDMASTER (150)**

MAXIMUM CARRYING CAPACITY	-	150 kg
MAXIMUM SHEET WEIGHT	-	100 kg
MAXIMUM BLANK DIMENSION	-	3000 mm x 1500 mm
MINIMUM SHEET THICKNESS	-	0.7 mm

**DIMENSIONS AND WEIGHTS**

BENDMASTER WEIGHT	620 kg	784 kg
WEIGHT OF BASIC MACHINE	23400 kg	23400 kg
TRUBEND MACHINE	5180 mm x 2055 mm x 3200 mm	5180 mm x 2055 mm x 3200 mm

**TruBend Cell 5320 +  
BendMaster (60)**

**TruBend Cell 5320 +  
BendMaster (150)**

FLOOR TRACK OF EACH 2000 MM  
ELEMENT

320 kg

320 kg